



PUZZLEBOX 3D
3D PRINTING SOLUTIONS

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eSUN **FILAMENTS**

[PUZZLEBOX3D.COM](https://puzzlebox3d.com)



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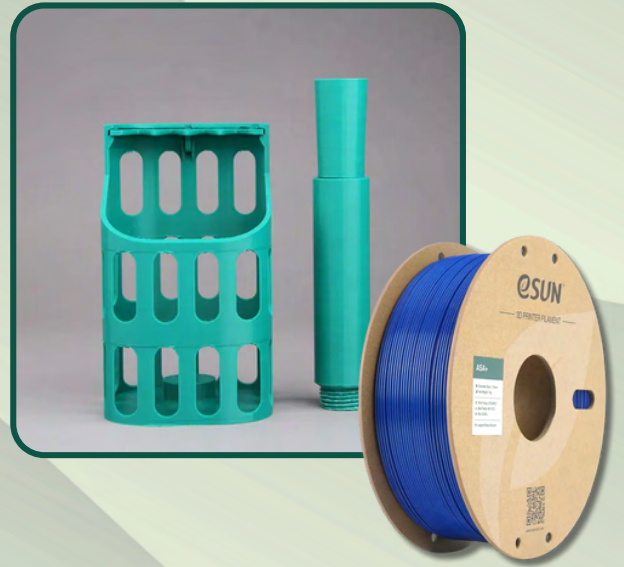
eSUN

GENERAL MATERIALS

PUZZLEBOX3D.COM

ASA+

ASA+ characteristics similar to ABS, but it offers better resistance to ultraviolet light and harsh weather conditions, with enhanced toughness, rigidity, and high impact resistance. Its excellent weatherability and mechanical properties enable it to better withstand the effects of environmental aging, making it commonly used for outdoor applications.



ASA+



BLACK
1.75 MM
1 KG / SPOOL



YELLOW
1.75 MM
1 KG / SPOOL



SILVER
1.75 MM
1 KG / SPOOL



RED
1.75 MM
1 KG / SPOOL



GREY
1.75 MM
1 KG / SPOOL



GREEN
1.75 MM
1 KG / SPOOL



BLUE
1.75 MM
1 KG / SPOOL



COLD WHITE
1.75 MM
1 KG / SPOOL



WARM WHITE
1.75 MM
1 KG / SPOOL

PLA+ CMYK

The four CMYK PLA+ sets contain cyan, magenta, yellow and white PLA+ filaments. Based on the principle of color mixing, through the superposition of these four colors, explore and create infinite colors, bringing a rich visual experience to 3D printing works.



1.75 MM
4 KG

PLA+

eSUN PLA+ filament is modified based on PLA material, easy to print. In addition, PLA plus improves the toughness and layer adherence.



PLA+



BLACK
1.75 MM / 2.85 MM
1 KG / SPOOL



PURPLE
1.75 MM / 2.85 MM
1 KG / SPOOL



RED
1.75 MM / 2.85 MM
1 KG / SPOOL



SILVER
1.75 MM / 2.85 MM
1 KG / SPOOL



SPACE BLUE
1.75 MM / 2.85 MM
1 KG / SPOOL

PLA+



VERY PERI
1.75 MM / 2.85 MM
1 KG / SPOOL



WHITE
1.75 MM / 2.85 MM
1 KG / SPOOL



YELLOW
1.75 MM / 2.85 MM
1 KG / SPOOL



BEIGE
1.75 MM / 2.85 MM
1 KG / SPOOL



BLUE
1.75 MM / 2.85 MM
1 KG / SPOOL



BONE WHITE
1.75 MM / 2.85 MM
1 KG / SPOOL



BROWN
1.75 MM / 2.85 MM
1 KG / SPOOL



COLD WHITE
1.75 MM / 2.85 MM
1 KG / SPOOL



DARK BLUE
1.75 MM / 2.85 MM
1 KG / SPOOL



ENGINE RED
1.75 MM / 2.85 MM
1 KG / SPOOL



GOLD
1.75 MM / 2.85 MM
1 KG / SPOOL



GREEN
1.75 MM / 2.85 MM
1 KG / SPOOL



GREY
1.75 MM / 2.85 MM
1 KG / SPOOL



LIGHT BLUE
1.75 MM / 2.85 MM
1 KG / SPOOL



LIGHT BROWN
1.75 MM / 2.85 MM
1 KG / SPOOL



MAGENTA
1.75 MM / 2.85 MM
1 KG / SPOOL



OLIVE GREEN
1.75 MM / 2.85 MM
1 KG / SPOOL



ORANGE
1.75 MM / 2.85 MM
1 KG / SPOOL



PEAK GREEN
1.75 MM / 2.85 MM
1 KG / SPOOL



PINE GREEN
1.75 MM / 2.85 MM
1 KG / SPOOL

PLA+



PINK
1.75 MM / 2.85 MM
1 KG / SPOOL



GRASS GREEN
1.75 MM / 2.85 MM
1 KG / SPOOL



MUSTARD GREEN
1.75 MM / 2.85 MM
1 KG / SPOOL



JADE GREEN
1.75 MM / 2.85 MM
1 KG / SPOOL



HOLLY GREEN
1.75 MM / 2.85 MM
1 KG / SPOOL



HAZE BLUE
1.75 MM / 2.85 MM
1 KG / SPOOL



RGB RED
1.75 MM / 2.85 MM
1 KG / SPOOL



ALMOND YELLOW
1.75 MM / 2.85 MM
1 KG / SPOOL



APRICOT
1.75 MM / 2.85 MM
1 KG / SPOOL



BABY BLUE
1.75 MM / 2.85 MM
1 KG / SPOOL



BABY PINK
1.75 MM / 2.85 MM
1 KG / SPOOL



CORAL ORANGE
1.75 MM / 2.85 MM
1 KG / SPOOL



LIGHT KHAKI
1.75 MM / 2.85 MM
1 KG / SPOOL



LILAC
1.75 MM / 2.85 MM
1 KG / SPOOL



MATCHA GREEN
1.75 MM / 2.85 MM
1 KG / SPOOL



MILKY WHITE
1.75 MM / 2.85 MM
1 KG / SPOOL



MINT GREEN
1.75 MM / 2.85 MM
1 KG / SPOOL



PEACH PINK
1.75 MM / 2.85 MM
1 KG / SPOOL



RGB BLUE
1.75 MM / 2.85 MM
1 KG / SPOOL



RGB GREEN
1.75 MM / 2.85 MM
1 KG / SPOOL

PLA+



BRICK RED
1.75 MM / 2.85 MM
1 KG / SPOOL



CONCRETE
1.75 MM / 2.85 MM
1 KG / SPOOL

PETG

PETG filament is a high cost performance 3D Printer material with water resistance, chemical resistance and high toughness.



PETG



BLACK
1.75 MM / 2.85 MM
1 KG / SPOOL



WHITE
1.75 MM / 2.85 MM
1 KG / SPOOL



GREY
1.75 MM / 2.85 MM
1 KG / SPOOL



CLEAR
1.75 MM / 2.85 MM
1 KG / SPOOL



TRANSLUCENT BLUE
1.75 MM / 2.85 MM
1 KG / SPOOL

PETG



**TRANSLUCENT
YELLOW**
1.75 MM / 2.85 MM
1 KG / SPOOL



**TRANSLUCENT
MAGENTA**
1.75 MM / 2.85 MM
1 KG / SPOOL



**TRANSLUCENT
GREEN**
1.75 MM / 2.85 MM
1 KG / SPOOL



**TRANSLUCENT
ORANGE**
1.75 MM / 2.85 MM
1 KG / SPOOL



RED
1.75 MM / 2.85 MM
1 KG / SPOOL



SILVER
1.75 MM / 2.85 MM
1 KG / SPOOL



BLUE
1.75 MM / 2.85 MM
1 KG / SPOOL



GOLD
1.75 MM / 2.85 MM
1 KG / SPOOL



YELLOW
1.75 MM / 2.85 MM
1 KG / SPOOL



GREEN
1.75 MM / 2.85 MM
1 KG / SPOOL



PURPLE
1.75 MM / 2.85 MM
1 KG / SPOOL



ORANGE
1.75 MM / 2.85 MM
1 KG / SPOOL



FIRE ENGINE RED
1.75 MM / 2.85 MM
1 KG / SPOOL



TRANSLUCENT GREY
1.75 MM / 2.85 MM
1 KG / SPOOL



**TRANSLUCENT
PURPLE**
1.75 MM / 2.85 MM
1 KG / SPOOL

ABS+

eSUN ABS+ 3D printer material based on the modification of ABS material. ABS+ filament has higher mechanical properties, lower odor and lower shrinkage rate than conventional ABS materials.



ABS+



YELLOW
1.75 MM
1 KG / SPOOL



BLACK
1.75 MM
1 KG / SPOOL



BLUE
1.75 MM
1 KG / SPOOL



BROWN
1.75 MM
1 KG / SPOOL



COLD WHITE
1.75 MM
1 KG / SPOOL



FIRE ENGINE RED
1.75 MM
1 KG / SPOOL



GREEN
1.75 MM
1 KG / SPOOL



GREY
1.75 MM
1 KG / SPOOL



LIGHT BLUE
1.75 MM
1 KG / SPOOL



WHITE
1.75 MM
1 KG / SPOOL



ORANGE
1.75 MM
1 KG / SPOOL



PEAK GREEN
1.75 MM
1 KG / SPOOL



PINE GREEN
1.75 MM
1 KG / SPOOL



SILVER
1.75 MM
1 KG / SPOOL

TPU-95A

TPU material has good flexibility with a hardness of 95A, easy to print, and can quickly print large, complex and accurate prototypes of elastomer parts. Excellent elasticity, printed products with tpu filament are not easy to deform.



TPU-95A



**TRANSLUCENT
GREEN
1.75 MM
1 KG / SPOOL**



**TRANSLUCENT
BLUE
1.75 MM
1 KG / SPOOL**



**GREY
1.75 MM
1 KG / SPOOL**



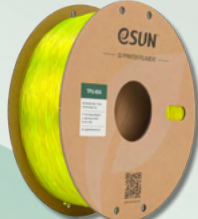
**CLEAR
1.75 MM
1 KG / SPOOL**



**BLACK
1.75 MM
1 KG / SPOOL**



**WHITE
1.75 MM
1 KG / SPOOL**



**TRANSLUCENT
YELLOW
1.75 MM
1 KG / SPOOL**



**TRANSLUCENT
RED
1.75 MM
1 KG / SPOOL**



**TRANSLUCENT
PURPLE
1.75 MM
1 KG / SPOOL**



**TRANSLUCENT
PINK
1.75 MM
1 KG / SPOOL**



**TRANSLUCENT
ORANGE
1.75 MM
1 KG / SPOOL**

ABS



CLEAR
1.75 MM / 2.85 MM
1 KG / SPOOL



BLACK
1.75 MM / 2.85 MM
1 KG / SPOOL



COLD WHITE
1.75 MM / 2.85 MM
1 KG / SPOOL



GREY
1.75 MM / 2.85 MM
1 KG / SPOOL



NATURAL
1.75 MM / 2.85 MM
1 KG / SPOOL



PURPLE
1.75 MM / 2.85 MM
1 KG / SPOOL



SILVER
1.75 MM / 2.85 MM
1 KG / SPOOL



WARM WHITE
1.75 MM / 2.85 MM
1 KG / SPOOL

PETG+HS

PETG+HS, PETG Formula Newly Optimized for Faster and Superior Cooling Solidification, Compatible with High-Speed Printing, Material Adhesion to Nozzle during Printing Issues Optimized, Reducing the Likelihood of Poor Printing, Cost-Effective Waterproof, Chemical Resistant, High Toughness, and Fast Printing Material.



PETG+HS



WHITE
1.75 MM / 2.85 MM
1 KG / SPOOL



BLACK
1.75 MM / 2.85 MM
1 KG / SPOOL



BLUE
1.75 MM / 2.85 MM
1 KG / SPOOL



FIRE ENGINE RED
1.75 MM / 2.85 MM
1 KG / SPOOL



GREEN
1.75 MM / 2.85 MM
1 KG / SPOOL



GREY
1.75 MM / 2.85 MM
1 KG / SPOOL



SILVER
1.75 MM / 2.85 MM
1 KG / SPOOL



WARM WHITE
1.75 MM / 2.85 MM
1 KG / SPOOL



ORANGE
1.75 MM / 2.85 MM
1 KG / SPOOL



PURPLE
1.75 MM / 2.85 MM
1 KG / SPOOL



RED
1.75 MM / 2.85 MM
1 KG / SPOOL



YELLOW
1.75 MM / 2.85 MM
1 KG / SPOOL

PLA+HS

In order to provide 3D printed products with superior mechanical performance under fast printing conditions, we have conducted numerous tests on various rapid formulations. As a result, we have selectively chosen PLA+HS, also known as PLA+HS, which is specifically designed to match high-speed printing and offers enhanced toughness.



PLA+HS



BLACK
1.75 MM
1 KG / SPOOL



BLUE
1.75 MM
1 KG / SPOOL



GREY
1.75 MM
1 KG / SPOOL



RGB RED
1.75 MM
1 KG / SPOOL



WHITE
1.75 MM
1 KG / SPOOL



BEIGE
1.75 MM
1 KG / SPOOL



BONE WHITE
1.75 MM
1 KG / SPOOL



BROWN
1.75 MM
1 KG / SPOOL



COLD WHITE
1.75 MM
1 KG / SPOOL



DARK BLUE
1.75 MM
1 KG / SPOOL

PLA+HS



GOLD
1.75 MM
1 KG / SPOOL



GREEN
1.75 MM
1 KG / SPOOL



LIGHT BLUE
1.75 MM
1 KG / SPOOL



FIRE ENGINE RED
1.75 MM
1 KG / SPOOL



LIGHT BROWN
1.75 MM
1 KG / SPOOL



MAGENTA
1.75 MM
1 KG / SPOOL



OLIVE GREEN
1.75 MM
1 KG / SPOOL



ORANGE
1.75 MM
1 KG / SPOOL



SILVER
1.75 MM
1 KG / SPOOL



SPACE BLUE
1.75 MM
1 KG / SPOOL



PINK
1.75 MM
1 KG / SPOOL



PURPLE
1.75 MM
1 KG / SPOOL



VERY PERI
1.75 MM
1 KG / SPOOL



RED
1.75 MM
1 KG / SPOOL



YELLOW
1.75 MM
1 KG / SPOOL



ALMOND YELLOW
1.75 MM
1 KG / SPOOL



APRIOT
1.75 MM
1 KG / SPOOL



BABY BLUE
1.75 MM
1 KG / SPOOL



BABY PINK
1.75 MM
1 KG / SPOOL



CORAL ORANGE
1.75 MM
1 KG / SPOOL

PLA+HS



GRASS GREEN
1.75 MM
1 KG / SPOOL



HAZE BLUE
1.75 MM
1 KG / SPOOL



HOLLY GREEN
1.75 MM
1 KG / SPOOL



JADE GREEN
1.75 MM
1 KG / SPOOL



LIGHT KHAKI
1.75 MM
1 KG / SPOOL



LILAC
1.75 MM
1 KG / SPOOL



MATCHA GREEN
1.75 MM
1 KG / SPOOL



MILKY WHITE
1.75 MM
1 KG / SPOOL



MINT GREEN
1.75 MM
1 KG / SPOOL



MUSTARD GREEN
1.75 MM
1 KG / SPOOL



PEACH PINK
1.75 MM
1 KG / SPOOL



RGB PURPLE
1.75 MM
1 KG / SPOOL



RGB GREEN
1.75 MM
1 KG / SPOOL



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AESTHETIC MATERIALS

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PLA-Clear

PLA Clear has high transparency and the product has a semi-transparent effect. PLA is an environmentally friendly material, easy to print, and the printed parts have a smooth surface.



PLA-Clear



**TRANSLUCENT
AQUA
1.75 MM
1 KG / SPOOL**



**TRANSLUCENT
BLUE
1.75 MM
1 KG / SPOOL**



**TRANSLUCENT
GREEN
1.75 MM
1 KG / SPOOL**



**TRANSLUCENT
LIGHT PURPLE
1.75 MM
1 KG / SPOOL**



**TRANSLUCENT
PINK
1.75 MM
1 KG / SPOOL**

PETG-Matte

PETG Matte is a specialized filament developed from PETG. It retains the high strength, high toughness, waterproof properties, and eco-friendly nature of PETG while offering a premium matte texture and excellent product stability.



PETG-Matte



APRICOT
1.75 MM
1 KG / SPOOL



DARK GREY
1.75 MM
1 KG / SPOOL



LIGHT BLUE
1.75 MM
1 KG / SPOOL



MATCHA GREEN
1.75 MM
1 KG / SPOOL



LIGHT KHAKI
1.75 MM
1 KG / SPOOL



LILAC
1.75 MM
1 KG / SPOOL



PEACH PINK
1.75 MM
1 KG / SPOOL



WHITE
1.75 MM
1 KG / SPOOL



MINT GREEN
1.75 MM
1 KG / SPOOL



ALMOND YELLOW
1.75 MM
1 KG / SPOOL

PLA-Silk Refilament with eSpool+

The model printed by silk pla filament has shiny and silk luster texture. The pla silk filament's printing surface is smooth without layer patterns



PLA-Silk Refilament with eSpool+



PINK
1.75 MM
4 KG



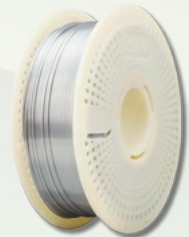
PURPLE
1.75 MM
4 KG



RED
1.75 MM
4 KG



ROSE GOLD
1.75 MM
4 KG



SILVER
1.75 MM
4 KG



WHITE
1.75 MM
4 KG



YELLOW
1.75 MM
4 KG



LIME
1.75 MM
4 KG



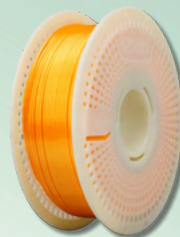
JACINTH
1.75 MM
4 KG



GREEN
1.75 MM
4 KG



GOLD
1.75 MM
4 KG



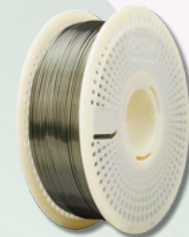
DARK YELLOW
1.75 MM
4 KG



CYAN
1.75 MM
4 KG



COPPER
1.75 MM
4 KG



BRONZE
1.75 MM
4 KG

PLA-Matte Rainbow

PLA-Matte Rainbow is based on the popular PLA-Matte filament, combining different colors according to different themes to match. This filament is very suitable for creative design, the surface of the model is delicate and smooth, the printing effect is also good.



PLA-Matte Rainbow



**YELLOW WHITE
AQUA
1.75 MM
1 KG / SPOOL**



**YELLOW PINK
PURPLE
1.75 MM
1 KG / SPOOL**



**BLUE GREEN
PINK
1.75 MM
1 KG / SPOOL**



**RAINBOW
A
1.75 MM
1 KG / SPOOL**



**PADDY
FIELD
1.75 MM
1 KG / SPOOL**



**SUNRISE
1.75 MM
1 KG / SPOOL**



**FRUIT CANDY
1.75 MM
1 KG / SPOOL**



**MACARON
1.75 MM
1 KG / SPOOL**



**OCEAN
1.75 MM
1 KG / SPOOL**

PLA-Matte Dual

PLA-Matte Dual is an excellent printing material that stands out for its matte surface. This material has a unique two-color design, showing a sense of color layering, making the model textured and clear.



PLA-Matte Dual



GREEN PINK
1.75 MM
1 KG / SPOOL



BLUE GREEN
1.75 MM
1 KG / SPOOL



BLACK RED
1.75 MM
1 KG / SPOOL



BLACK WHITE
1.75 MM
1 KG / SPOOL



BLUE PURPLE
1.75 MM
1 KG / SPOOL



GREEN PURPLE
1.75 MM
1 KG / SPOOL



PURPLE YELLOW
1.75 MM
1 KG / SPOOL



RED BLUE
1.75 MM
1 KG / SPOOL



RED YELLOW
1.75 MM
1 KG / SPOOL

ePLA-Silk Candy

ePLA-Silk Candy offer a smooth, lustrous texture with vibrant, candy-like hues, enhancing model aesthetics with a seamless surface free of layer lines.



ePLA-Silk Candy



RED GOLD
1.75 MM
1 KG / SPOOL



RED GOLD BLUE
1.75 MM
1 KG / SPOOL



GOLD BLUE GREEN
1.75 MM
1 KG / SPOOL



BLUE GREEN
1.75 MM
1 KG / SPOOL



SILVER BLACK
1.75 MM
1 KG / SPOOL



SILVER BLUE
1.75 MM
1 KG / SPOOL

PLA-Matte

PLA-Matte is a cost-effective matte PLA filament that is environmentally friendly and easy to print. Compared with ABS, matte PLA has higher rigidity and PC-like strength and does not require a closed cavity.



PLA-Matte



TANGERINE
1.75 MM
1 KG / SPOOL



STRAWBERRY RED
1.75 MM
1 KG / SPOOL



PEACH PINK
1.75 MM
1 KG / SPOOL



MORANDI PURPLE
1.75 MM
1 KG / SPOOL



MORANDI GREEN
1.75 MM
1 KG / SPOOL

PLA-Matte



MINT GREEN
1.75 MM
1 KG / SPOOL



MILKY WHITE
1.75 MM
1 KG / SPOOL



MATCHA GREEN
1.75 MM
1 KG / SPOOL



LILAC
1.75 MM
1 KG / SPOOL



LIGHT KHAKE
1.75 MM
1 KG / SPOOL



LIGHT BLUE
1.75 MM
1 KG / SPOOL



DARK GREY
1.75 MM
1 KG / SPOOL



BLACK
1.75 MM
1 KG / SPOOL



ALMOND YELLOW
1.75 MM
1 KG / SPOOL



DARK BLUE
1.75 MM
1 KG / SPOOL



FIRE ENGINE RED
1.75 MM
1 KG / SPOOL



OLIVE GREEN
1.75 MM
1 KG / SPOOL



BROWN
1.75 MM
1 KG / SPOOL



CONCRETE
1.75 MM
1 KG / SPOOL

PLA-Silk

The model printed by silk pla filament has shiny and silk luster texture. The pla silk filament's printing surface is smooth without layer patterns.



PLA-Silk



BLUE
1.75 MM
1 KG



PURPLE
1.75 MM
1 KG



RED
1.75 MM
1 KG



PINK
1.75 MM
1 KG



ROSE GOLD
1.75 MM
1 KG



SILVER
1.75 MM
1 KG



VIOLET
1.75 MM
4 KG



LIME
1.75 MM
1 KG



JACINTH
1.75 MM
1 KG



GREEN
1.75 MM
1 KG



GOLD
1.75 MM
1 KG



DARK YELLOW
1.75 MM
1 KG



CYAN
1.75 MM
1 KG



COPPER
1.75 MM
1 KG



BRONZE
1.75 MM
1 KG

PLA-Silk



WHITE
1.75 MM
1 KG



YELLOW
1.75 MM
1 KG



GREY
1.75 MM
1 KG



ORANGE
1.75 MM
1 KG



AQUA
1.75 MM
1 KG



LIGHT BLUE
1.75 MM
1 KG

PLA-Silk Magic

The model printed with dual color PLA filament has a dreamy and gorgeous bi-color appearance. Magic PLA filament will appear in different colors at different angles.



PLA-Silk Magic



RED GOLD
1.75 MM
1 KG / SPOOL



RED BLUE
1.75 MM
1 KG / SPOOL



PURPLE GOLD
1.75 MM
1 KG / SPOOL



GOLD SILVER
1.75 MM
1 KG / SPOOL



BLUE GREEN
1.75 MM
1 KG / SPOOL



BLACK RED
1.75 MM
1 KG / SPOOL



BLACK PURPLE
1.75 MM
1 KG / SPOOL



BLACK GREEN
1.75 MM
1 KG / SPOOL



BLACK GOLD
1.75 MM
1 KG / SPOOL



SILVER BLUE
1.75 MM
1 KG / SPOOL



RED GREEN
1.75 MM
1 KG / SPOOL



BLUE GOLD
1.75 MM
1 KG / SPOOL



BLACK CORAL PINK
1.75 MM
1 KG / SPOOL



PURPLE SILVER
1.75 MM
1 KG / SPOOL



LIME CYAN
1.75 MM
1 KG / SPOOL



GREEN PURPLE
1.75 MM
1 KG / SPOOL



GREEN SILVER
1.75 MM
1 KG / SPOOL



GREEN PINK
1.75 MM
1 KG / SPOOL



GOLD PINK
1.75 MM
1 KG / SPOOL



GOLD MAGENTA
1.75 MM
1 KG / SPOOL

PLA-Silk Magic



GOLD GREEN
1.75 MM
1 KG / SPOOL



FUCHSIA GREEN
1.75 MM
1 KG / SPOOL



BLUE SILVER
1.75 MM
1 KG / SPOOL



BLACK SILVER
1.75 MM
1 KG / SPOOL



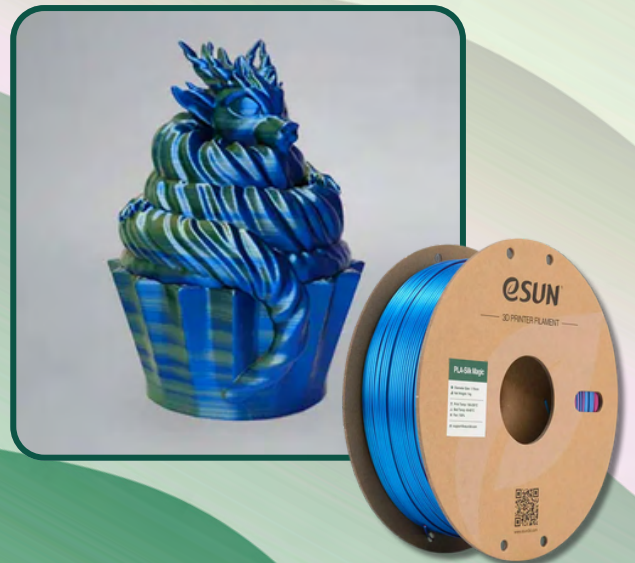
RED SILVER
1.75 MM
1 KG / SPOOL



BLACK PINK
1.75 MM
1 KG / SPOOL

PLA-Silk Mystic

Three colors in One-line, this silk pla filament's rich color matching makes the printed model full of mystery. You can observe the rich color combination performance from different angles of multi color pla filament.



PLA-Silk Mystic



**GOLD BLUE
PURPLE
1.75 MM
1 KG / SPOOL**



**GOLD GREEN
BLACK
1.75 MM
1 KG / SPOOL**



**GOLD GREEN
PURPLE
1.75 MM
1 KG / SPOOL**



**GOLD RED
GREEN
1.75 MM
1 KG / SPOOL**



**GOLD SILVER
COPPER
1.75 MM
1 KG / SPOOL**



**RED BLACK
GOLD
1.75 MM
1 KG / SPOOL**



**RED GOLD
PURPLE
1.75 MM
1 KG / SPOOL**



**RED GREEN
BLUE
1.75 MM
1 KG / SPOOL**



**RED YELLOW
BLUE
1.75 MM
1 KG / SPOOL**



**BLUE ORANGE
GREEN
1.75 MM
1 KG / SPOOL**



**BLUE RED
PURPLE
1.75 MM
1 KG / SPOOL**



**COPPER PURPLE
GREEN
1.75 MM
1 KG / SPOOL**



**BRONZE PURPLE
GREEN
1.75 MM
1 KG / SPOOL**

PLA-Magic

The creative inspiration for the PLA-Magical dual-color series comes from the galaxy ravaged by the stars, with the dark night as the background and adorned with sparkling starlight. The interplay between the two elements sparks infinite imagination and bestows a dreamlike and splendid appearance on the model.



PLA-Magic



DARK TWINKLING BLUE
1.75 MM / 2.85 MM
1 KG



DARK TWINKLING GREEN
1.75 MM / 2.85 MM
1 KG



DARK TWINKLING PURPLE
1.75 MM / 2.85 MM
1 KG

PLA-Silk Rainbow

PLA-Silk Rainbow offers a silky sheen and refined texture, with its spectrum of colors bestowing a vivid, radiant beauty on models, reminiscent of silk ribbons in a rainbow. The surface remains smooth, devoid of layering, and supports easy removal of support materials.



PLA-Silk Rainbow



RAINBOW A
1.75 MM / 2.85 MM
1 KG / SPOOL



SCORCHING RED
1.75 MM / 2.85 MM
1 KG / SPOOL



MORNING GLORY
1.75 MM / 2.85 MM
1 KG / SPOOL



UNIVERSE
1.75 MM / 2.85 MM
1 KG / SPOOL



DRAGON PALACE
1.75 MM / 2.85 MM
1 KG / SPOOL



FLAMING MOUNTAIN
1.75 MM / 2.85 MM
1 KG / SPOOL



HUAGUO MOUNTAIN
1.75 MM / 2.85 MM
1 KG / SPOOL



JADE POOL
1.75 MM / 2.85 MM
1 KG / SPOOL



MOON PALACE
1.75 MM / 2.85 MM
1 KG / SPOOL



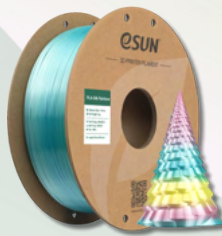
CORAL
1.75 MM / 2.85 MM
1 KG / SPOOL



FOREST
1.75 MM / 2.85 MM
1 KG / SPOOL



RAINBOW B
1.75 MM / 2.85 MM
1 KG / SPOOL



RAINBOW C
1.75 MM / 2.85 MM
1 KG / SPOOL



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ENGINEERING MATERIALS

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ePA-CF

Nylon carbon fiber filament is developed based on nylon 6/66 copolymer, adding 20% carbon fiber greatly enhances the strength, rigidity and toughness of nylon, and can replace metal materials in many occasions; Self-lubricating wear resistance makes this carbon fiber 3d printer filament suitable for printing gears;



1.75 MM
1 KG / SPOOL